



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4777-1

Job Sheet 175121



Part No: D4777-1

Job Qty: 20 ea

Part Name: Rod End Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		4/25/18	0.00	0.00	Purchasing		AT 18/04/02
110	Packaging	20 pcs		4/25/18	0.00	0.00	Packaging2		ATDAS 18/04/02
120	QC	20 pcs		4/25/18	0.00	0.00	QC6		11 APR 02 2018
130	Packaging	20 pcs		4/25/18	0.00	0.00	Packaging3-2	APR 02 2018	9-89
140	QC21-SA	20 Ea		4/25/18	0.00	0.00	QC21		DAS 13 9-89 MAR 28 2018

Part Op 100 - Issue P/O: 39442 Purchase Part Number: 59915K274 or CTG
Descriptions: 110 - Ensure certificate of conformity is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing	20 pcs (1 ea)	100-Purchasing	5057167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	20	0	0

Part Specifications

Specifications could not be found.

Plex 3/27/18 1:04 PM Dart.Gagnon.Michelle



Rod End Bearing

PART NO: D4777 – 1

Serial No/Batch: S057199

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/02/18

Job No: 175121



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PURCHASE ORDER

PO039442

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039442

PO Date: 3/28/18

Due Date: 3/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	91525A120		washer D3456-1 AS PER DWG D3456 REV.A	Firmed	3/29/18	50 pcs	0 pcs	50 pcs	\$0.232/pcs	\$11.60
Line Item Note job no. 175181										
2	8997K11		Cushion w/Adhesive Back 60A durometer	Firmed	3/29/18	3.6 sf	0 sf	4 sf	\$51.02777/sf	\$183.70
Line Item Note 10 pcs of 6" x 6" = 3.6 sf										
3	59915K274		Rod End Bearing	Firmed	3/29/18	20 pcs	0 pcs	20 pcs	\$17.14/pcs	\$342.80
Line Item Note job no 175121										
4	1272T34	3 ft long	304 SS Rod, 4mm dia. receive ft	Firmed	3/29/18	6 ft	0 ft	6 ft	\$2.15/ft	\$12.90
5	91253A540	50/pk	Head Head Cap Screw receive pcs	Firmed	3/29/18	50 pcs	0 pcs	50 pcs	\$0.1572/pcs	\$7.86
6	C2-14-2	91654A106 100/pk	Label Rivets	Firmed	3/29/18	100 Ea	0 Ea	100 Ea	\$0.027/Ea	\$2.70
7	52375K36	25 FT	Tubing	Firmed	3/29/18	50 ft	0 ft	50 ft	\$1.88/ft	\$94.00
Line Item Note 2 roll of 25 ft										

Plex 3/28/18 1:54 PM dart.lavoie.chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039442

Order Placed By
Chantal Lavoie

Page 1 of 1
03/28/2018

McMaster-Carr Number
1362872-01

Line	Product	Ordered	Shipped
1	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	2 Packs	2
2	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20
4	91253A540 Black-Oxide Alloy Steel Hex Drive Flat Head Screw, 1/4"-20 Thread Size, 3/4" Long, Packs of 50	1 Pack	1
5	91654A106 18-8 Stainless Steel Screw Nails for Metal, Plastic & Plywood, Size 4, 1/4" Long, Packs of 100	1 Pack	1
6	52375K36 High-Pressure PVC Tubing for Food/Beverage/Dairy, 3/4" ID, 1-1/32" OD, 25 Feet Long	50 Feet	50

DAS
11
9-89